Hugh Hoagland Consulting, Inc.

ArcWear.com

Electric Arc Exposure Tests

For Salisbury by Honeywell

Hood

Salisbury by Honeywell Hood Model Number FH11BL

Report Number: 1205F02, Revision: 00

May 30, 2012

Tests Conducted at Kinectrics High Current Laboratory Toronto, Ontario, Canada



Electric Arc Exposure Report

ASTM F2178-08 Standard Test Method for Determining the Arc Rating and Standard Specification for Eye or Face Protective Products

General

At the request of Patrick Smith electric arc exposure tests were conducted on hoods for Salisbury by Honeywell. Patrick Smith arranged with ArcWear.com to facilitate testing by the High Current Laboratory of Kinectrics in Toronto and to review test data.

The tests documented in this report were conducted in accordance with:

 ASTM F2178-08 Standard Test Method for Determining the Arc Rating and Standard Specification for Face Protective Products

Test Samples

Hood test samples (were) received on May 18, 2012.

Samples were tested as received. No washing or any other preparation is required by the standard.

Test Results

The test program includes minimum of ten two-mannequin arc trials. The test data set is evaluated using logistic regression method.

Following test data was recorded for each trial:

- arc exposure electrical conditions: arc trial number, RMS arc current, peak arc current, arc voltage, arc duration, energy dissipated in arc, plots of arc current and arc voltage
- temperature rise response from two monitor and four face sensors for each instrumented mannequin head in each trial, plot of Incident energy distribution Ei from bare shot analysis
- photographs of exposed material panels
- video

Above mentioned test data is part of report and is available for download from <u>ArcWearOnline.com</u> arc testing website. Test data is accessible only to and protected with Salisbury by Honeywell unique password.

Essential test data and test results are presented in the table below and on the attached data pages as follows:

- arc rating ATPV or EBT or both and plots of the burn injury probability (ATPV) or breakopen probability (EBT) or both versus Ei
- test specimen description and order of layers for fabric system and faceshield
- distance from an arc center line to the panel surface



- subjective evaluation
- heat attenuation factor (HAF) and plot of HAF on Ei
- ignition probability value (if determined during testing)

Rating

Rating resulted from Hood arc testing is ATPV = 15.0 cal/cm²

Rating resulted from Hood Fabric System previous testing is ATPV = 12.4 cal/cm²

Hood system specified in the Table 1 below received final arc rating as:

ATPV = 12.4 cal/cm²

Table 1

Customer	Salishury by Hanovwoll
	Salisbury by Honeywell
Manufacturer,	Salisbury by Honeywell Hood Model Number FH11BL
Part/Model Number	
General Design	
	Hood fabric system
Layer 1	Milliken Style 155590, 9 oz/yd² Twill, 88% Cotton 12% Nylon, Navy Blue
	Hood faceshield system
Manufacturer,	Paulson Style ARC PC12 NCP
Design	
Layer 1 Material,	Green, Thickness 1.5 mm
Color, Thickness	
	Hard Hat
Manufacturer,	North Hardhat Model SA79R038
Part/Model Number	

The order of layering is numbered starting from the outer layer listed first.

Requested by: Patrick Smith

Hugh Horgland

Approved by Hugh Hoagland Arcwear.com

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Report # K-418406-1205F02

Samples Received: May 18, 2012 Samples Tested: May 30, 2012

Test Report

Kinectrics Inc., 800 Kipling Avenue, Unit 2 Toronto, Ontario, Canada Tel: 416-207-6000, www.kinectrics.com



Tested for

Hugh Hoagland ArcWear.com 502-333-0510

arctesting@arcwear.com

Contact information for item tested:

David Sklodowski Salisbury by Honeywell 630-343-3856

david.sklodowski@honeywell.com

Test item description

Salisbury by Honeywell, Hood Model Number FH11BL, Hardhat SA79R038, Faceshield: Paulson, Style ARC PC12 NCP, Thickness 1.5mm, Fabric: Milliken, Style S/155590, 9 oz/yd² Twill, 88% Cotton 12% Nylon, Navy Blue, ArcWear# 1205F02

FABRIC RATING ATPV 12.4 cal/cm²

Reference Standard

ASTM F2178-08

Standard Test Method for Determining the Arc Rating and Standard Specification for Eye and Face Protective Products

Test Parameters:

Test current: 8 kA

Number of samples analysed: 20

Distance to Fabric: 30 cm

Arc Gap: 30 cm

Incident Energy Range: 12 to 18 cal/cm²

Arc Rating, ATPV = 15 Cal/cm²
Heat Attenuation Factor, HAF = 87%
FABRIC LIMIT ATPV 12.4 cal/cm²

Summary

The Arc Rating of this material is intended for use as part of a flame resistant garment for workers exposed to electric arcs. The material was tested by Kinectrics as received. The test result is applicable only to the Test Item, other material or color may have different protection level. Actual performance of the complete garment may vary depending on the final design and assembly of the garment. The Arc Rating was calculated based on the data obtained and analysed in accordance with the latest version of the applicable standards. The individual test sheets, graphs, photographs of the samples and video of every test are provided in digital format to the Client for review.

As of August 1, 2010, the arc testing performed to the above mentioned Standard is accredited by the Standards Council of Canada to conform to the requirments of CAN-P-4E (ISO/IEC 17025:2005) by QMI, a division of SAI Global and North America's leading QMS registrar. Adherence to this standard provides one of the strongest assurances of service quality available. As a minimum, since July 1998 all work at Kinectrics is performed to meet the requirements of ISO 9001.

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Note

- The test performed does not apply to electrical contact or electrical shock hazard.
- An unsigned copy of this report is an unofficial reporting of information. Report must be signed to validate test data and comform to quality standards.

Performed by:

Approved by:

Joe Ogrodowczyk Station Operator High Current Laboratory Ph: 416-207-6000

Claude Maurice, Lab Manager High Current Laboratory hcl@kinectrics.com



13113 Eastpoint Park Blvd Suite E, Louisville, KY 40223 Phone: 502-333-0510, www.ArcWear.com

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Date:

May 30, 2012

Report #

K-418406-1205F02

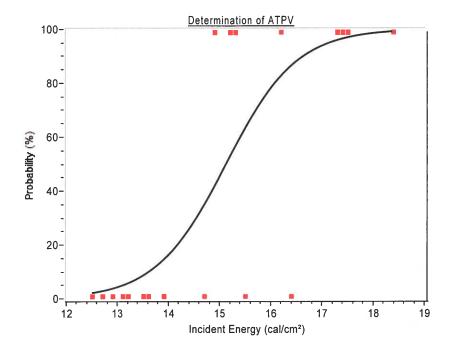
Determination of ATPV by performing logistic regression on panel burn response as indicated in Summary Table

Test Performed in accordance with: ASTM F2178-08



Fabric Salisbury by Honeywell, Hood Model Number FH11BL, Hardhat SA79R038, Faceshield: Paulson, Style Description: ARC PC12 NCP, Thickness 1.5mm, Fabric: Milliken, Style S/155590, 9 oz/yd² Twill, 88% Cotton 12% Nylon, Navy Blue, ArcWear# 1205F02

FABRIC RATING ATPV 12.4 cal/cm²



ATPV = 15 cal/cm²

Probability	Ei
5%	13.1
10%	13.6
20%	14.2
30%	14.5
40%	14.8
50%	15.1
60%	15.4
70%	15.7
80%	16.1
90%	16.6

Pts = 20

Pts above Stoll = 9

Pts Break-Open = 0

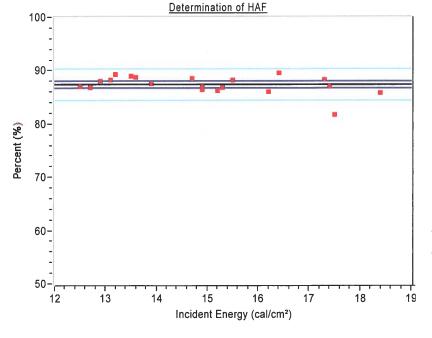
Pts always >STOLL = 4 # Pts always <STOLL = 9

Pts within 20% = 19

Pts within 20% = 19 # Pts in mix zone = 7

HAF = 87 %

Confidence Intervals 95% CI = 86.3, 87.7



Data pts

Best Fit

95% CI

95% Cl pts



 Date:
 May 30, 2012
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 Report #
 Test Performed in acc

 K-418406-1205F02
 Test Performed in acc

Summary Table

Test Performed in accordance with: ASTM F2178-08

ISO 9001-2008

Fabric Salisbury by Honeywell, Hood Model Number FH11BL, Hardhat SA79R038, Faceshield: Paulson, Style ARC PC12 NCP, Thickness 1.5mm, Fabric: Milliken, Style S/ Description: 155590, 9 oz/yd² Twill, 88% Cotton 12% Nylon, Navy Blue, ArcWear# 1205F02

FABRIC RATING ATPV 12.4 cal/cm²

	Comment			CHANGED TO NO BURN, NOISE																														
Summary of measured energy and observations	Omit Y/N	No	No	No	N _o	oN O	S.	Se.	S.	S.	No	No	No No	No.	No	No	No	No	No	No	No													
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energy	Ablation Y/N																														1			
easured	Break Open Y/N									-																								
ry of me	Burn Y/N	Yes	Yes	NO	No	No	Yes	No.	No	Yes	Yes	Yes	No	No.	Yes	2	No	Yes	No.	No	Yes													
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